

Work Order ID 60182

Page 1

Monday, June 28, 2010 1:31:37 PM

Item ID: D3826-041

Accept



Setup

Start



Revision ID:

Item Name: Rib / Gusset Assembly

Stop



Start Date: 6/28/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 7/2/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: *BL*Date: *10/07/01* Tooling: _____ Date: _____

Run

Start



QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D3826	Rev B								

100 Large Fab 0.00



Large Fab

Large Fab

Memo

0.00

1- use DT9434 to assemble D2325 support gusset together□2- locate D2325 on rib and weld as per dwg D3826□ A/R ER316 S.S. Rod
Batch: *111679*

BL *10.07.01*

110 QC9- Inspect visual per QSI004- Fusion Welds 0.00



Memo

0.00

Quality Control

BL PD *10.07.01*

120 QC5- Inspect part completeness to step on W/O 0.00



Memo

0.00

Quality Control

S (10/07/01)
(X6)

W/O:		WORK ORDER CHANGES					
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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: *Basket*

Packaging

Memo

0.00

(6) PD 10.07.01

140



QC

QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

*10/07/01 AF
MF
10.7-01*

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NOTE: Date & initial all entries

Picklist Print

Monday, June 28, 2010 1:31:43 PM

Page 1

Work Order ID: 60182**Parent Item:** D3826-041**Parent Item Name:** Rib / Gusset Assembly**Start Date:** 6/28/2010**Required Date:** 7/2/2010**Start Qty:** 6.00**Required Qty:** 6.00**Comments:** IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2235-1 		Manufactured	No				Each	4.0000	1	6		<i>PL 10.06.30</i>
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Basket Rib 				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
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				WA		4					
					59267	4					

D3929-041 		Manufactured	No				Each	5.0000	1	6		<i>PL 10.06.30</i>
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Gusset Assembly 				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
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				WA		5				
					57955	2				
					59070	3				

D3929-042 		Manufactured	No				Each	6.0000	1	6		<i>PL 10.06.30</i>
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Gusset Assembly 				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
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				WA		6				
					59928	6				

PL 10.06.30
B59925 → 2
6 4
PL 10.06.30
B59927 → 1
2 3 6
PL 10.06.30
6

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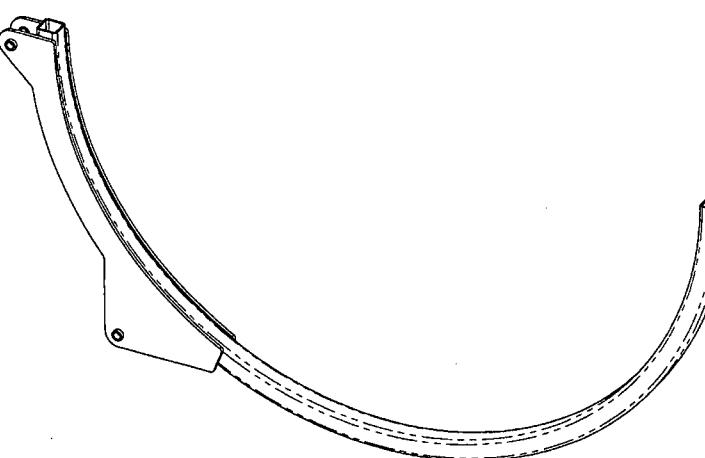
NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

ITEM	QTY. -041	P/N	DESCRIPTION
1	X	D3826-041	RIB/GUSSET ASSY
11	1	D2235-1	RIB
12	1	D3929-041	GUSSET ASSEMBLY
13	1	D3929-042	GUSSET ASSEMBLY

D3826-041 RIB/GUSSET ASSY

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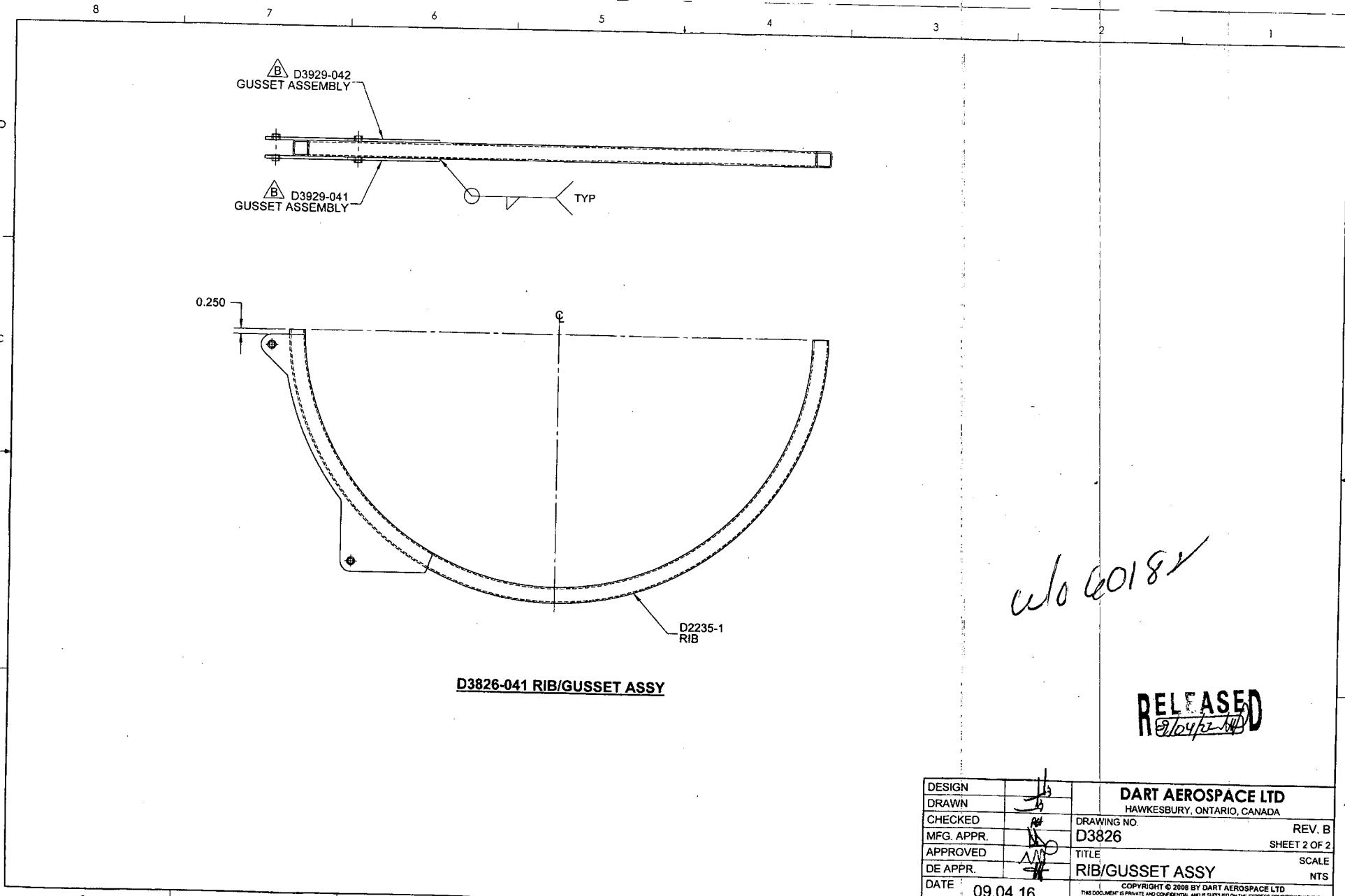
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DESIGN	113	DART AEROSPACE LTD
DRAWN	113	HAWKESBURY, ONTARIO, CANADA
CHECKED	113	DRAWING NO.
MFG. APPR.	113	D3826
APPROVED	113	REV. B
DE APPR.	113	SHEET 2 OF 2
DATE	09.04.16	TITLE
		SCALE
		NTS

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